# MPI T53000 Series 300 mm Automated Probe Systems

# The Dedicated Systems for Product Engineering with IceFreeEnvironment™

# **FEATURES / BENEFITS**

## **Designed for Variety of On-Wafer Applications**

- DC-IV / DC-CV / Pulsed-IV applications
- RF, mmW, load-pull applications & 4-port setup
- IC Design Validation, Failure Analysis in wide temperature range from -60 to 300 °C
- · Wafer Level Reliability

#### **Extended Flexibility**

- MPI IceFreeEnvironment<sup>™</sup> for using MicroPositioners and probe cards simultaneously, even at negative temperature
- Programmable microscope movements for more automation and ease of use
- The shortest cable interface to IC tester
- Minimize the platen-to-chuck distance for mmW
   & probing with active probes
- Supports film-frame probing

# **Ergonomic Design and Footprint**

- Easy wafer or single DUT loading from the front
- Integrated active vibration isolation
- Completely integrated prober control for faster, safer and convenient system and test operation
- The Safety Test Management (STM<sup>™</sup>) with automated dew point control
- Reduced footprint due to smart chiller space arrangement
- Instrument shelf option for shorter cables and higher measurement dynamic



#### STAGE SPECIFICATIONS

#### **Chuck XY Stage (Programmable)**

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Travel range	310 mm x 310 mm (12.2 x 12.2 in)
Resolution	0.5 μm
Accuracy	± 2.0 μm (0.08 mils)
Repeatability	± 1.0 μm
XY stage drive	Closed-loop high precision stepper motors
Speed*	Slowest: 10 µm / sec   Fastest: 50 mm / sec

#### **Chuck Z Stage (Programmable)**

Travel range	30 mm (1.18 in)
Resolution	0.2 μm
Accuracy	± 2.0 μm
Repeatability	± 1.0 μm
Z stage drive	Closed-loop high precision stepper motor
Speed*	Slowest: 10 μm / sec   Fastest: 50 mm / sec
Guider	Precision ball bearings

<sup>\*</sup>The speed is instantaneous speed, not average speed. There is accelerate and decelerate time when moving.

## STAGE SPECIFICATIONS

# **Chuck Theta Stage (Programmable)**

Travel range	± 5.0°
Resolution	0.0001° (0.24 μm @ 300 mm edge)
Accuracy	< 2.0 µm (measured at the edge of the 300 mm chuck)
Repeatabilty	< 1.0 µm
Theta stage drive	High resolution stepper motor with linear encoder feedback system

# MICROSCOPE MOVEMENT

# XYZ Stage (Programmable)

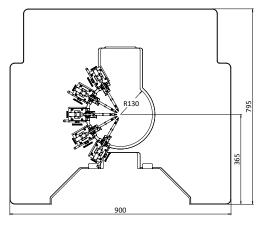
Travel range (X x Y x Z)	50 mm x 50 mm x 140 mm (2.0 in. x 2.0 in. x 5.5 in.)
Resolution, X-Y axis	1 μm (0.04 mils)
Repeatability, X-Y axis	≤ 2 µm (0.08mils)
Accuracy, X-Y axis	≤ 5 µm (0.2 mils)
Resolution, Z axis	0.05 μm (0.002 mils)
Repeatability, Z axis	≤ 2 µm (0.08mils)
Accuracy, Z axis	≤ 4 µm (0.016 mils)



# PROBE PLATEN

## **Specifications**

•	
Material	Nickel plated steel
Chuck top to platen top	Min. 28 mm
Platen cooling	Fully integrated CDA cooling, by using the chiller CDA
Configuration	Probe card holder 4.5 x 11" and/or MicroPositioners
Max. No. of MicroPositioners	10x DC MicroPositioners or 4x DC + 4x HF MicroPositioner Setup
RF MicroPositioner mounting	Magnetic with guided rail
DC MicroPositioner mounting	Magnetic





Large Probe Platen supporting up to 10x DC or 4x DC + 4x RF MicroPositioners or standard 4.5" probe card holder

#### IceFreeEnvironment™

MPI IceFreeEnvironment™ provides unique capability to perform measurements with probe cards and MicroPositioners simultaneously, especially at negative temperatures down to -60°C.

Internal node probing with active/passive high impedance probes is very convenient.

The optimized design with minimal tip drop for highest dynamic range and gamma of mmWave and Load Pull measurements make the system an ideal choice for RF/mmW applications on 300 mm wafers.





#### WAFER LOADING

Loading or unloading of 150, 200 or 300 mm wafers or substrates is straight forward and intuitive. Special designed chucks allowing easy single ICs or wafer fragments loading in the front. Furthermore MPI SmartVacuum™ technology allows automated wafer size or single Die recognition and protects the wafer in case of power interruptions or inexperience operators from releasing the vacuum inside the IceFreeEnvironment™.

No roll-out stage allows for a simple method of automation for RF calibration and probe card cleaning. Easy access to the AUX chucks for handling of calibration substrates, cleaning or contact check pads.







#### INTEGRATED CONTROLS

The thermal chuck can be operated by using the fully integrated touchscreen display, placed at convenient location in front of the operator for fast operation and immediate feedback.

The intelligent hardware control panel is completely integrated into the probe system and is designed to provide faster, safer and convenient system control and test operation.

The Keyboard and mouse are strategically located to control the software and it can also control the Windows® based instrumentation.

USB connection to the systems controller is located right in front for convenient data exchange.







#### Probe Hover Control™

MPI Probe Hover Control PHC™ allows easy manual control of probe contact and separation to wafer. Separation distance can accurately control with micrometer feedback for probe to wafer/pad positioning. Ease of use guarantees the safest operation by minimizing error during critical setup and probe change operations.

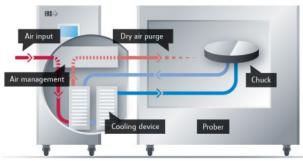


#### THERMAL CHILLER INTEGRATION

#### **Minimized CDA Consumption**

With the ERS patented technology, using the chiller for purging the IceFreeEnvironment™, the CDA consumption is reduced by as much as 50%. Nitrogen purging is also possible by using separate, automated valve.

This "refurbished" CDA is used in addition for probe platen and probe card cooling.



\* Picture is courteously provided by ERS.

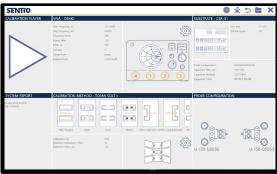
#### SOFTWARE SOLUTION

MPI automated engineering probe systems are controlled by a unique and revolutionary, multi-touch operation SENTIO® Software Suite – simple and intuitive operation saves significant training time, the Scroll, Zoom, and Move commands mimic modern smart mobile devices and allows everyone to become an expert in just minutes. Switching between the active application and the rest of the APPs is just a matter of a simple finger sweep.

By implementing intuitive multi-touch operation, QAlibria® provides crisp and clear guidance to the RF calibration process, minimizes configuration mistakes and helps to reach accurate calibration results in fastest time. QAlibria® offers industry standard and advanced calibration methods.

QAlibria® includes TOSM (SOLT), TMR, TMRR methods, and 4-port calibration capability additionally to the integration of NIST StatistiCal calibration packages providing easy access to the NIST multiline TRL metrology-level calibration and uncertain analysis.





#### NON-THERMAL CHUCKS

Wafer Chuck	Standard	Triaxial	
Connectivity	Coax BNC (f)	Kelvin Triax (f)	
Diameter	310 mm with 2 integrated AUX area	s	
Material	Nickel plated aluminum (flat with 0.5 mm holes)		
Chuck surface	Planar with 0.5 mm diameter holes in centric sections		
Vacuum holes sections (diameter)	4, 24, 48, 72, 96, 120, 144, 168, 192, 216, 240, 264, 288 mm		
SmartVacuum™ distribution	In front for single DUT 4x4 mm (4 holes) and 75 mm (3 in) In center for 150, 200, 300 mm (6, 8, 12 in)		
Surface planarity	≤± 5 µm**		
Rigidity	< 15 µm / 10 N @edge		

 $<sup>{}^{\</sup>star} Single\ DUT\ testing\ requires\ higher\ vacuum\ conditions\ dependent\ upon\ testing\ application.$ 

## **Triaxial RF Wafer Chuck**

Connectivity	Kelvin Triax (f)			
Diameter	310 mm with 2 integrated AUX chucks			
Material	Nickel plated aluminum (flat with 0.5 mm holes)			
Chuck surface	Planar with 0.5 mm diameter holes in centric sections			
Vacuum holes sections (diameter)	4, 24, 48, 72, 96, 120, 144, 168, 192, 216, 240, 264, 288 mm			
SmartVacuum™ distribution	In front for single DUT 4x4 mm (4 holes) and 75 mm (3 in) In center for 150, 200, 300 mm (6, 8, 12 in)			
Surface planarity	≤± 5 μm**			
Rigidity	< 15 µm / 10 N @edge			

<sup>\*</sup>Single DUT testing requires higher vacuum conditions dependent upon testing application.

# **Auxiliary Chuck**

Quantity	2 AUX chucks
Position	Integrated to front side of main chuck
Substrate size (W x L)	Max. 25 x 25 mm (1 x 1 in)
Material	Ceramic, RF absorbing material for accurate calibration
Surface planarity	≤± 5 μm
Vacuum control	Controlled independently, separate from chucks

# **Electrical Specification (Coax)**

Operation voltage	In accordance with EC 61010, certificates for higher voltages available upon request
Maximum voltage between chuck top and GND	500 V DC
Isolation	> 2 GΩ

## **Electrical Specification (Triax)**

Chuck Isolation	At 10 V
Force-to-Guard	> 5 T Ohm
Guard-to-Shield	> 1 T Ohm
Force-to-Shield	> 5 T Ohm

<sup>\*\*</sup>By using SENTIO® topography

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# THERMAL CHUCKS

# Specifications of MPI ERS AirCool® PRIME Technology

	Ambient to 200/300 °C	20 °C to 200/300 °C	Ambient to 200/300 °C	20 °C to 200/300 °C
Chuck type	RF	RF	Ultra low noise	Ultra low noise
Connectivity	Kelvin Triax (f)	Kelvin Triax (f)	Kelvin Triax (f)	Kelvin Triax (f)
Temperature control method	Cooling air / Resistance heater	Cooling air / Resistance heater	Cooling air / Resistance heater	Cooling air / Resistance heater
Coolant	Air (user supplied)	Air (user supplied)	Air (user supplied)	Air (user supplied)
Smallest temperature selection step	0.1 °C	0.1 °C	0.1 °C	0.1 °C
Chuck temperature display resolution	0.01 °C	0.01 °C	0.01 °C	0.01 °C
External touchscreen display operation	Yes	Yes	Yes	Yes
Temperature stability	±0.5 °C	±0.05 °C	±0.05 °C	±0.05 °C
Temperature accuracy	±0.1 °C	0.1 °C	0.1 °C	0.1 °C
Control method	Low noise DC/PID	Low noise DC/PID	Low noise DC/PID	Low noise DC/PID
Chuck pinhole surface plating: 200°C / 300°C	Nickel / Gold	Nickel / Gold	Nickel / Gold	Nickel / Gold
SmartVacuum™ distribution	In front for single DUT 4x4 mm (4 holes) and 75 mm (3 in) In center for 150, 200, 300 mm (6, 8, 12 in)			
Temperature sensor	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired
Temperature uniformity	<±0.5 °C at ≤ 200 °C <±1 °C at > 200 °C	< ±0.5 °C at ≤ 200 °C < ±1 °C at > 200 °C	<±0.5 °C at ≤ 200 °C <±1 °C at > 200 °C	< ±0.5 °C at ≤ 200 °C < ±1.0 °C at > 200 °C
Surface flatness and base parallelism	< ±12 µm	<±12 µm	<±12 µm	<±12 µm
Max. Voltage between				
Force-to-GND	600 V DC	600 V DC	600 V DC	600 V DC
Force-to-Guard	100 V DC	100 V DC	600 V DC	600 V DC
		20 to 200 °C < 18 min 20 to 300 °C < 28 min		20 to 200 °C < 20 min 20 to 300 °C < 30 min
L AAIING PATAS:		200 to 20 °C < 30 min 300 to 20 °C < 38 min	200 to 35 °C < 30 min 300 to 35 °C < 38 min	200 to 20 °C < 33 min 300 to 20 °C < 40 min
Leakage @ 10 V	N/A	N/A	< 15 fA at 25 °C < 30 fA at 200 °C < 50 fA at 300 °C	< 15 fA at 25 °C < 30 fA at 200 °C < 50 fA at 300 °C
Electrical isolation	> 5 T Ω at 25 °C > 1 T Ω at 200 °C > 0.5 T Ω at 300 °C	> $5$ T $\Omega$ at $25$ °C > $1$ T $\Omega$ at $200$ °C > $0.5$ T $\Omega$ at $300$ °C	N/A	N/A
Capacitance				
Force-to-Guard	< 1600 pF	< 1600 pF	< 600 pF	< 600 pF
	1000 pi	2000 p.		P.

<sup>\*</sup>All data are relevant for chucks in ECO mode.

# Specifications of MPI ERS AirCool® PRIME Technology

	-10 °C to 200/300 °C	-40 °C to 200/300 °C	-60 °C to 200/300 °C
Chuck type	RF	RF	RF
Connectivity	Kelvin Triax (f)	Kelvin Triax (f)	Kelvin Triax (f)
Temperature control method	Cooling air / Resistance heater	Cooling air / Resistance heater	Cooling air / Resistance heater
Coolant	Air (user supplied)	Air (user supplied)	Air (user supplied)
Smallest temperature selection step	0.1 °C	0.1 °C	0.1 °C
Chuck temperature display resolution	0.01 °C	0.01 °C	0.01 °C
External touchscreen display operation	Yes	Yes	Yes
Temperature stability	±0.08 °C	±0.08 °C	±0.08 °C
Temperature accuracy	0.1 °C	0.1 °C	0.1 °C
Control method	Low noise DC/PID	Low noise DC/PID	Low noiseDC/PID
Interfaces	RS232C	RS232C	RS232C
Chuck pinhole surface plating: 200°C / 300°C	Nickel / Gold	Nickel / Gold	Nickel / Gold
SmartVacuum™ distribution		gle DUT 4x4 mm (4 holes) an er for 150, 200, 300 mm (6, 8	
Temperature sensor	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired
Temperature uniformity	<±0.5 °C at ≤ 200 °C <±1 °C at > 200 °C	<±0.5 °C at ≤ 200 °C <±1 °C at > 200 °C	<±0.5 °C at ≤ 200 °C <±1.0 °C at > 200 °C
Surface flatness and base parallelism	<±12 μm	<±12 μm	< ±12 µm
Max. Voltage between			
Force-to-GND	600 V DC	600 V DC	600 V DC
Force-to-Guard	100 V DC	100 V DC	100 V DC
Heating rates			
25 °C	-10 to 25 °C < 8 min	-40 to 25 °C < 10 min	-60 to 25 °C < 12 min
200 °C		25 to 200 °C < 18 min	
300 °C		25 to 300 °C < 30 min	
Cooling rates*			
300 °C	300 to 25 °C < 35 min	300 to 25 °C	C < 32 min
200 °C	200 to 25 °C < 28 min	200 to 25 °C	
25℃	25 to -10 °C < 28 min	25 to -40 °C < 55 min	25 to -60 °C < 40 min
Leakage @ 10 V	N/A	N/A	N/A
Electrical isolation	.,,.	> 5 T Ω at 25 °C or below > 1 T Ω at 200 °C > 0.5 T Ω at 300 °C	,.
Capacitance			
Force-to-Guard	< 1600 pF	< 1600 pF	< 1600 pF
Guard-to-Shield	< 2000 pF	< 2000 pF	< 2000 pF

<sup>\*</sup>All data are relevant for chucks in ECO mode.

# Specifications of MPI ERS AirCool® PRIME Technology

pecinications of Mil 1 End / Mil 6000	-10 °C to 200/300 °C	-40 °C to 200/300 °C	-60 °C to 200/300 °C
Chuck type	Ultra low noise	Ultra low noise	Ultra low noise
Connectivity	Kelvin Triax (f)	Kelvin Triax (f)	Kelvin Triax (f)
•	Cooling air /	Cooling air /	Cooling air /
Temperature control method	Resistance heater	Resistance heater	Resistance heater
Coolant	Air (user supplied)	Air (user supplied)	Air (user supplied)
Smallest temperature selection step	0.1 °C	0.1 °C	0.1 °C
Chuck temperature display resolution	0.01 °C	0.01 °C	0.01 °C
External touchscreen display operation	Yes	Yes	Yes
Temperature stability	±0.08 °C	±0.08 °C	±0.08 °C
Temperature accuracy	0.1 °C	0.1 °C	0.1 °C
Control method	Low noise DC/PID	Low noise DC/PID	Low noise DC/PID
Interfaces	RS232C	RS232C	RS232C
Chuck pinhole surface plating: 200°C / 300°C	Nickel / Gold	Nickel / Gold	Nickel / Gold
SmartVacuum™ distribution	In front for single DUT 4x4 mm (4 holes) and 75 mm (3 in) In center for 150, 200, 300 mm (6, 8, 12 in)		
Temperature sensor	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired	Pt100 1/3DIN, 4-line wired
Temperature uniformity	<±0.5 °C at ≤ 200 °C <±1 °C at > 200 °C	<±0.5 °C at ≤ 200 °C <±1 °C at > 200 °C	< ±0.5 °C at ≤ 200 °C < ±1.0 °C at > 200 °C
Surface flatness and base parallelism	<±12 μm	<±12 μm	<±12 µm
Max. Voltage between			
Force-to-GND	600 V DC	600 V DC	600 V DC
Force-to-Guard	600 V DC	600 V DC	600 V DC
Heating rates			
25℃	-10 to 25 °C < 10 min	-40 to 25 °C < 12 min	-60 to 25 °C < 15 mir
200 °C		25 to 200 °C < 20 min	
300 °C		25 to 300 °C < 35 min	
Cooling rates*			
300 °C	300 to 25 °C < 38 min	300 to 25 °	C < 35 min
200 °C	200 to 25 °C < 30 min	200 to 25 °	C < 25 min
25℃	25 to -10 °C < 30 min	25 to -40 °C < 65 min	25 to -60 °C < 45 mir
Leakage @ 10 V			
-10, -40 or -60 °C	< 30 fA	< 30 fA	< 30 fA
25 °C	< 15 fA	< 15 fA	< 15 fA
200 °C	< 30 fA	< 30 fA	< 30 fA
300 °C	< 50 fA	< 50 fA	< 50 fA
Canacitance			
Capacitance Force-to-Guard	< 600 pF	< 600 pF	< 600 pF

<sup>\*</sup>All data are relevant for chucks in ECO mode.

#### THERMAL CHUCKS DIMENSIONS

# System Controller / Chiller Dimensions and Power / Air Consumption

System type	W x D x H (mm)	Weight (kg)	Power cons. (VA)	max. Air flow* (l/min)	CDA dew Point
Ambient	300 x 360 x 135	12	1200	400	≤ 0 °C
20°C, -10 °C to 200 / 300 °C	300 x 360 x 135	12	1200	400	≤ -30 °C
-40 to 200 / 300 °C	420 x 300 x 520	45	1200	400	≤ -40 °C
-60 to 200 / 300 °C	420 x 500 x 1020	140	2400	450	≤ -40 °C
Electrical primary connection	100 to 240 VAC auto switch				
Electrical frequency	50 Hz / 60 Hz				
Compressed air supply	6.0 bar (0.8 MPa, 87 psi)				



ERS AirCool® (patented) Controller Integrated Chiller -60°C

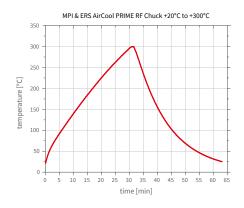


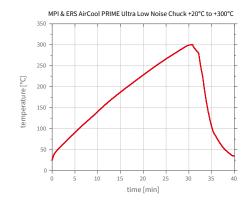
ERS AirCool® (patented) Controller Integrated Chiller -40°C

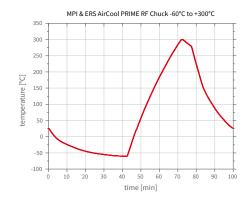


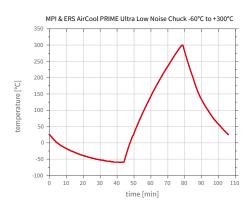
ERS and MPI's joint product AirCool® PRIME Chuck won "Electronics Industry Awards 2018" in the category, "Test, Measurement and Inspection Product of the year".

## TYPICAL TRANSITION TIME









#### SYSTEM CONTROLLER SPECIFICATIONS

CPU	Intel® Core™ i7-7700,3.6 GHz, 8M Cache, 14nm, 65W TDP, LGA1151(4C/8T)
RAM	DDR4 2400 MHz 16 GB x 1
64 bit operating system	Windows 10 Professional (English)
Power	460 W
Storage	SSD 500 GB
LAN	One internal and one external TCP/IP ports
USB Ports	Internal (on PC) x3, external x1
GPIB interface	Optional

#### SUPPORTED SOFTWARE PLATFORMS

Drivers	WaferPro / IC-CAP & EasyEXPERT from Keysight, BSIMPro & NoisePro from ProPlus, ACS from Keithley
Emulation mode	Available for various prober control software*

<sup>\*</sup> Please contact your local support for more details.

# FACILITY REQUIREMENTS

#### **General Probe System**

Power	100-240 V AC nominal ; 50/60 Hz
Vacuum	-0.9 bar
Compressed air	6.0 bar

## REGULATORY COMPLIANCE

3rd party, TÜV tested according to

• IEC 61010-1: 2010 + Am1:2016; EN 61010-1: 2010; IEC/EN 61010-2-010: 2014; IEC/EN 61010-2-081: 2015; EN ISO 12100: 2010; UL 61010-1: 2012/R: 2016-04; UL 61010-2-010: 2015; CAN/CSA-C22.2 No. 61010-1: 2012/U2: 2016-04; CAN/CSA-C22.2 No. 61010-2-010:2015

and certified for CE and US/Canada (NRTL), SEMI S2 and S8.

Copies of certificates are available on request

# WARRANTY

- Warranty\*: 12 months
- Extended service contract: contact MPI Corporation for more information

<sup>\*</sup>See MPI Corporation's Terms and Conditions of Sale for more details.

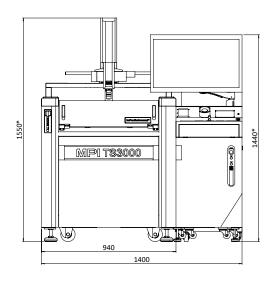
#### PHYSICAL DIMENSIONS

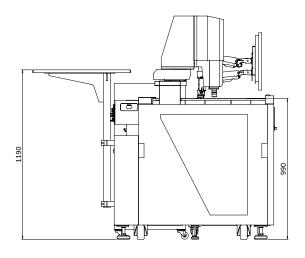
#### TS3000

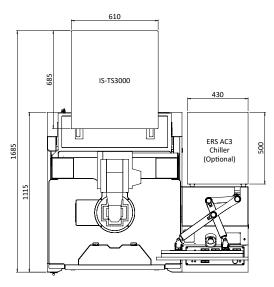
System dimensions (W x D x H) 1400 x 1115 x 1550 mm (55.1 x 43.9 x 61.0 in)

Weight 850 kg (includes system, accessories, and chiller)

<sup>\*</sup>Can increase depends on operator manual adjustment or interaction.







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America region: ast-americas@mpi-corporation.com

MPI global presence: for your local support, please find the right contact here: www.mpi-corporation.com/ast/support/local-support-worldwide

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